

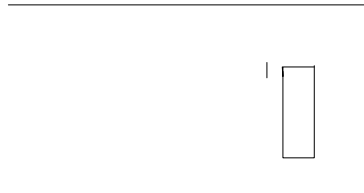
## ***RLC-2 LED Display Installation***

- 1) Power off the controller
- 2) Unscrew the front panel from the case  
Locate the 6 nuts inside the RLC-2 case
- 3) Attach the new display  
Some cases will not allow all the nuts to be attached without removing the display PCB
- 4) Solder the attached 2.5mm power cable to the fused side of the +12v input  
RLC-2 version a,b must solder to the power connector of the controller
- 5) Plug in the ribbon cable onto the controllers LED connector (See Below)
- 6) Power up the controller and the LED display will activate.

RLC-2 users:

Pin #1 (Striped side of the cable) is clearly marked on the PC board next to the connector

**RLC-2 Version A,B Circuit Boards**



RLC-2a Users

Pin #1 (Striped side of the cable) is located on the lower left side of J8

**RLC-2 Revision C Boards**

